

PIETRE  
&  
MARM

BLUESTONE



# CONTENTS

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## BLUESTONE

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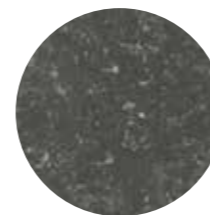
BLACK.....	08
GREY.....	12

## APPENDIX

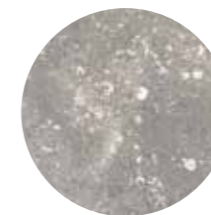
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# BLUESTONE



BLACK



GREY

// Dalle cave del Belgio arriva un sapore del tutto nordico che rende omaggio alla pierre bleu, pietra del patrimonio Architettonico belga. Bluestone, la nuova serie firmata Rondine, si propone in due formati 20X20 e 20X30 e in due colorazioni Grey e Black che riprendono la colorazione tradizionale della pietra naturale, ma fanno anche reinterpretarla in chiave moderna. Tutto proposto nell'esclusivo spessore 20 millimetri, per dare creatività, eleganza e durevolezza alle vostre zone esterne. //

*From the quarries of Belgium, it comes an homage to the pierre bleu, a stone part of Belgian architectural heritage. Bluestone collection is available in sizes 20X20 and 20X30.*

*The two different colors, Gray and Black, give a modern look to those traditional colors. With its long-lasting quality, the thickness 20mm gives to the environment a creative and elegant look.*

*C'est à partir des carrières bleues qu'un aspect nordique se développe, rendant hommage à la pierre bleue: pierre du patrimoine architectural belge.*

*Bluestone, la nouvelle série de Rondine, est disponible en deux formats, 20x20 cm et 20x30 cm, et en deux couleurs, Gris et Noir, qui reflètent la coloration traditionnelle de la pierre naturelle en la réinterprétant de façon moderne.*

*Tout cela est proposé dans une épaisseur exclusive de 20mm, qui donnera créativité, élégance et durabilité à vos espaces extérieurs.*

*Aus den belgischen Steinbrüchen stammt ein Hommage an dem Pierre Bleu, einen Stein des belgischen Architekturwesens. Die Bluestone-Kollektion ist in den Formaten 20X20 und 20X30 sowie in zwei Farben Grau und Schwarz erhältlich. Diese traditionelle Farbe sind in einem modernen Design neu interpretiert. Die exklusive Dicke von 20 mm gibt zu ihrem Außenbereich Kreativität, Eleganz und Dauerhaftigkeit.*



**GRES PORCELLANATO SMALTATO**  
GLAZED PORCELAIN STONEWARE  
GRES CERAME EMAILLE  
GLASIERTES FEINSTEINZEUG



SMART  
EDGE



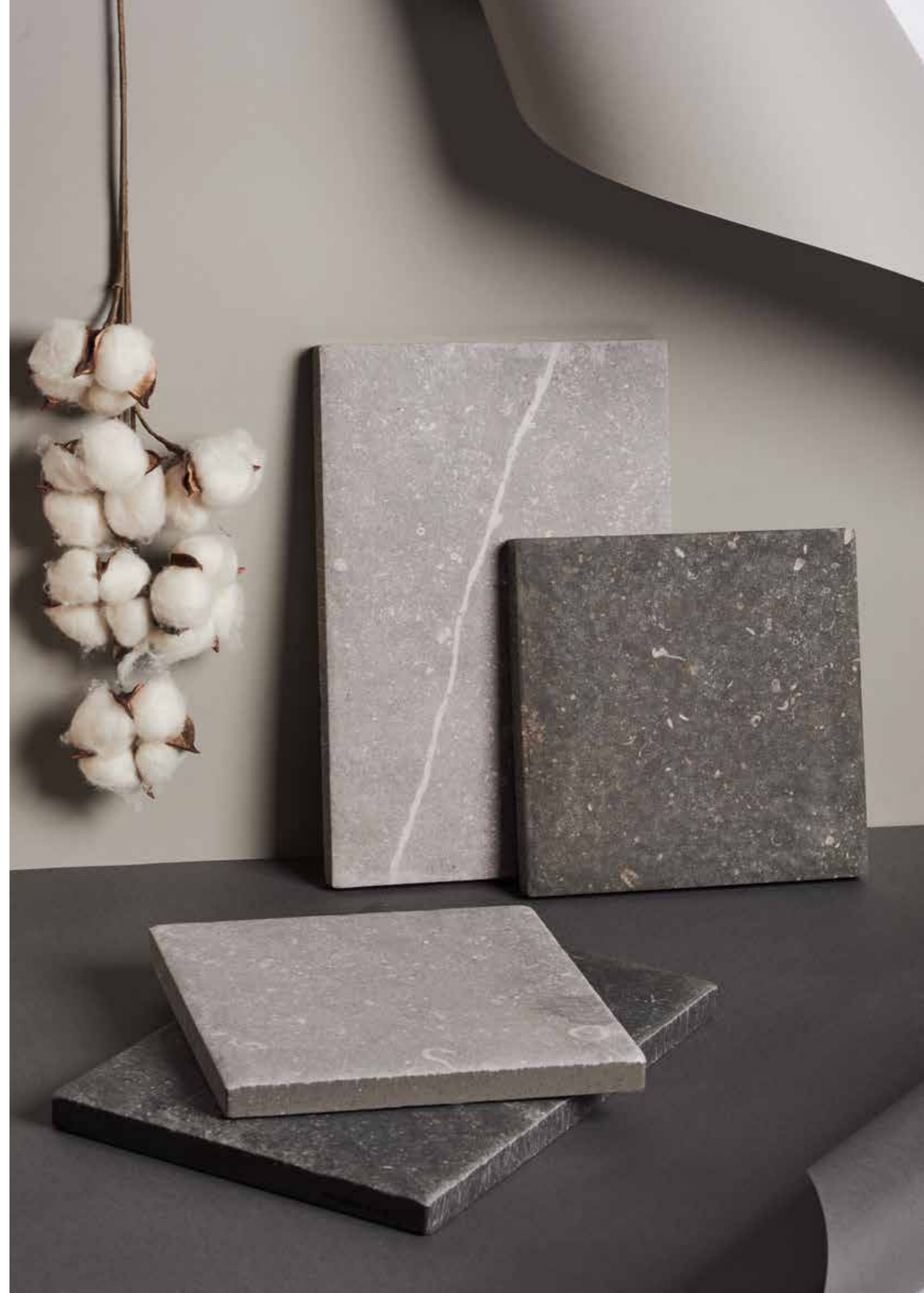
20x30  
8"x12"

SMART  
EDGE



20x20  
8"x8"

**Bluestone**  
Colors



**Bluestone**  
Black

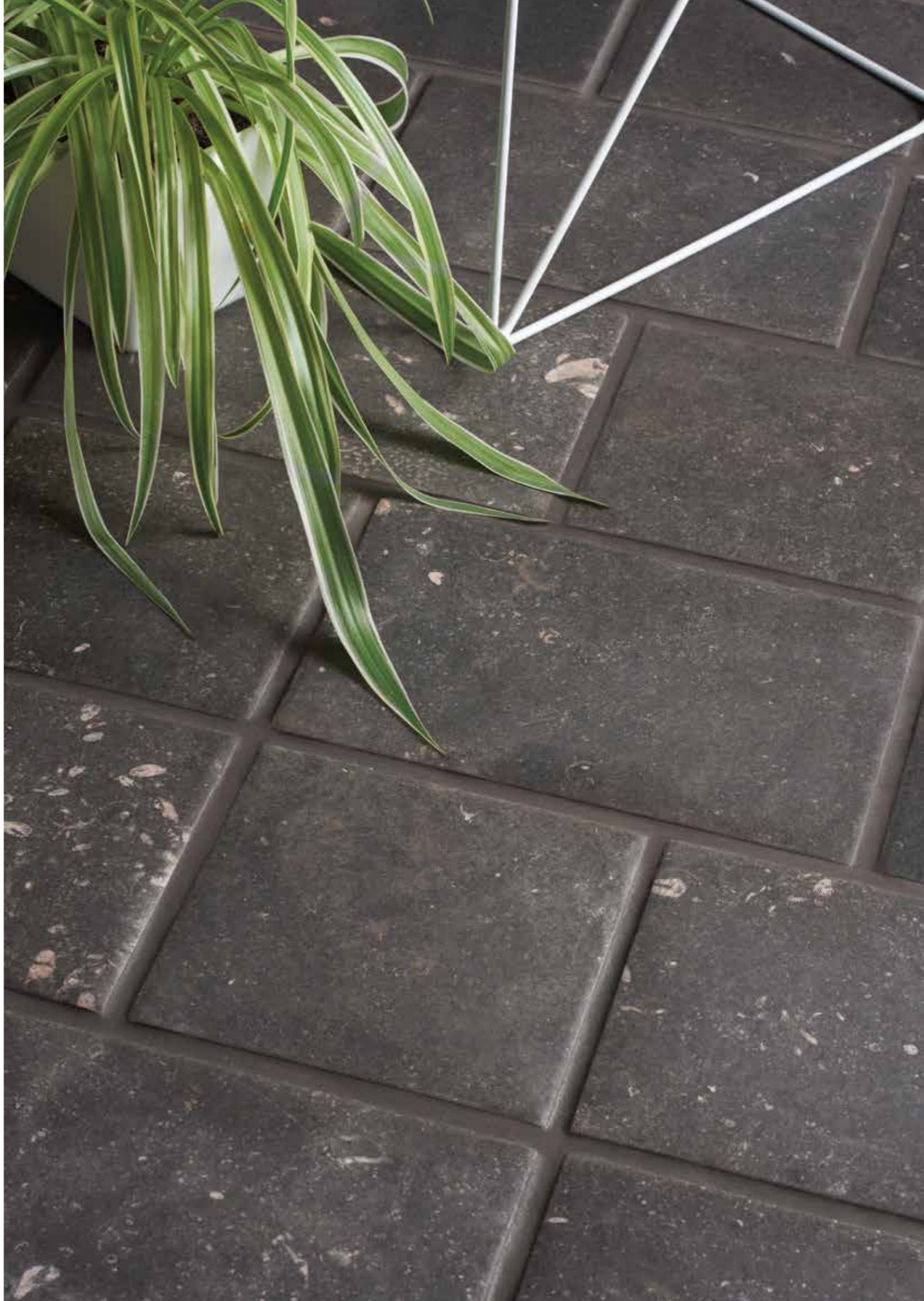


**J88851**  
20x30 (8"x12") Smart Edge



**J88849**  
20x20 (8"x8") Smart Edge

floor  
Bluestone - Black 20x20 + 20x30 H20





floor  
Bluestone - Black 20x20 + 20x30 H20

BLACK



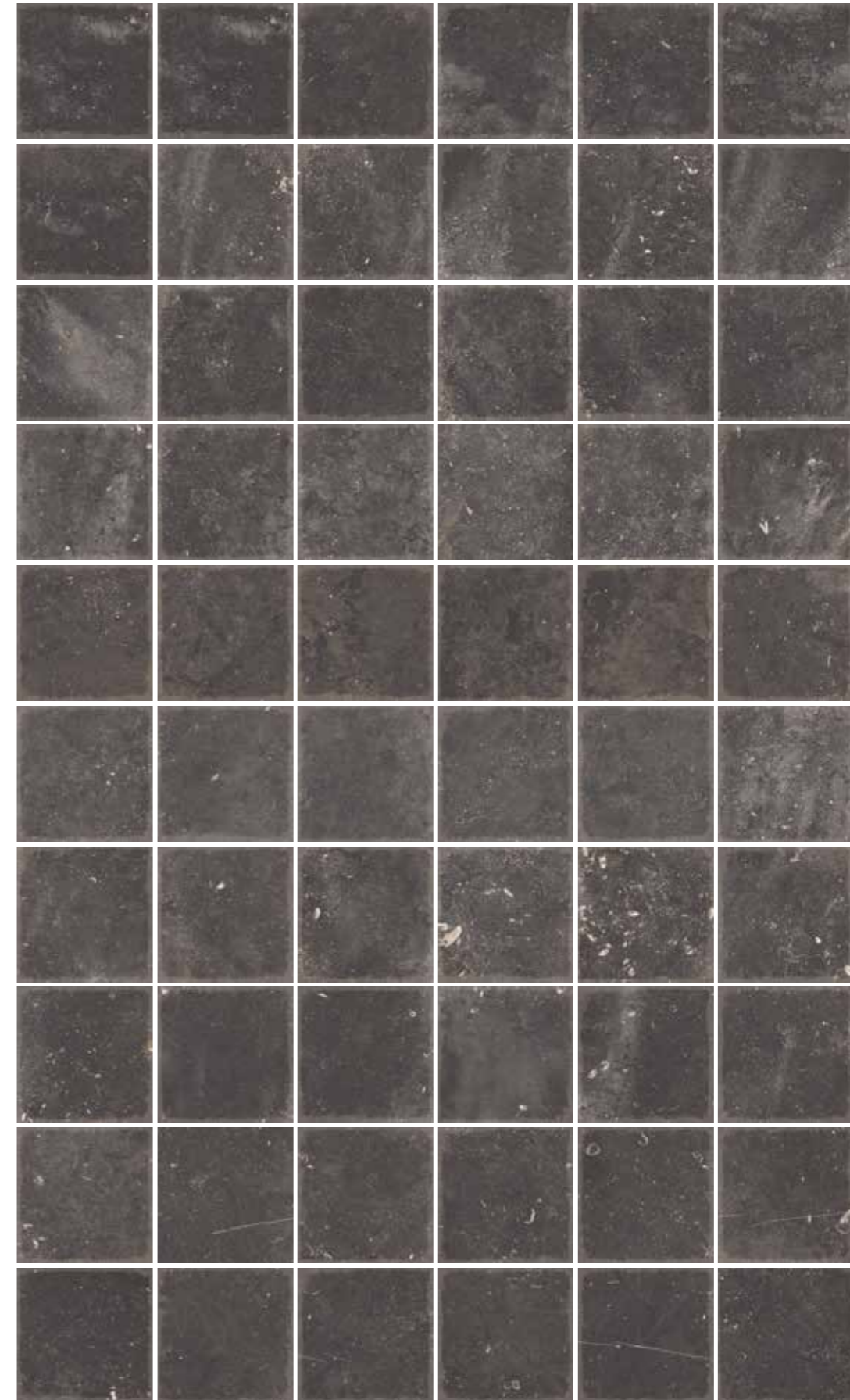
**J88851**  
20x30 (8"x12") Smart Edge



**J88849**  
20x20 (8"x8") Smart Edge



BLACK



**60** 20x20  
GRAFICHE DIVERSE  
DIFFERENT PATTERNS  
DIFFÉRENTS MOTIFS  
VERSCHIEDENE MUSTER

**50** 20x30  
GRAFICHE DIVERSE  
DIFFERENT PATTERNS  
DIFFÉRENTS MOTIFS  
VERSCHIEDENE MUSTER

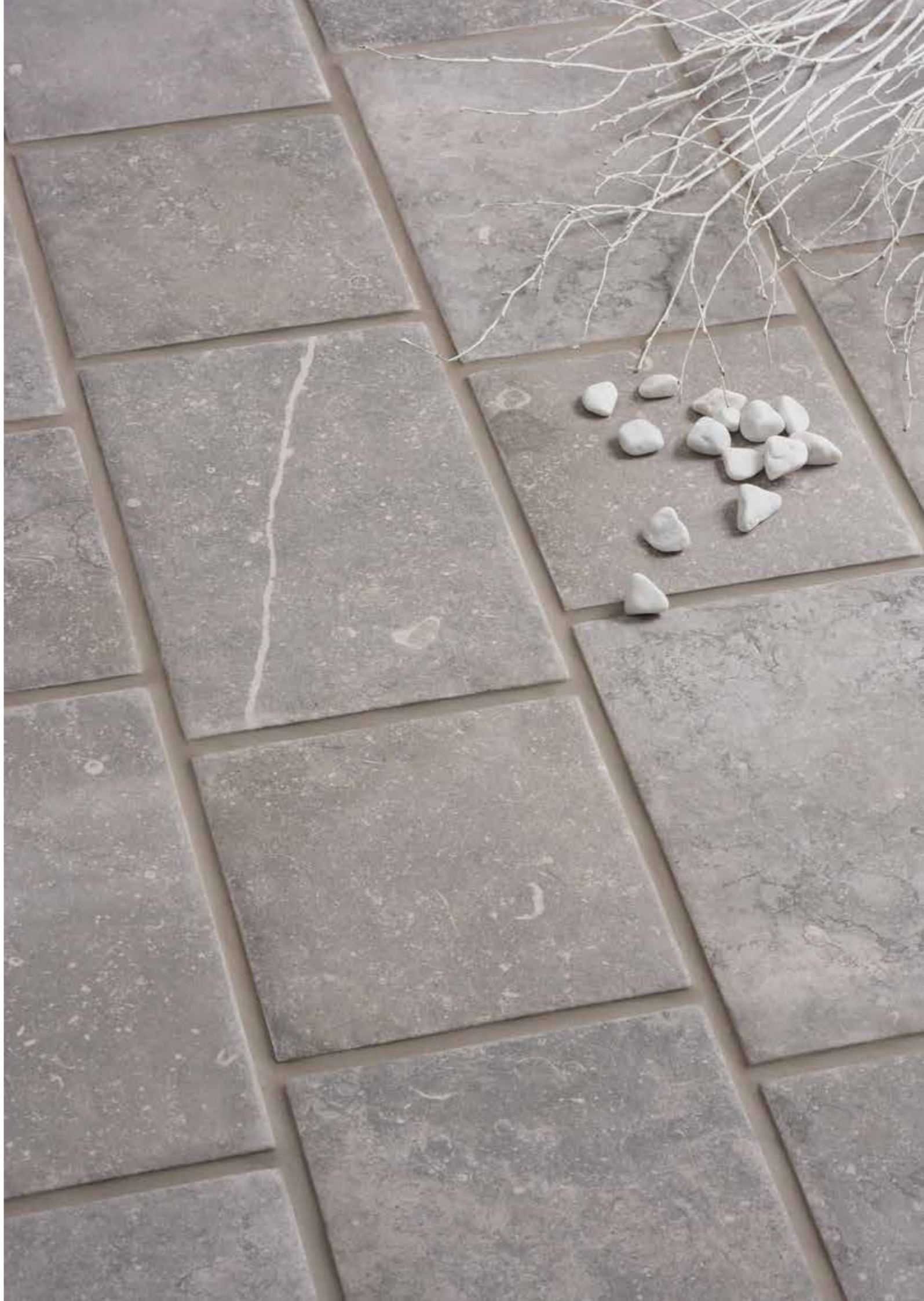
**Bluestone**  
Grey



**J88852**  
20x30 (8"x12") Smart Edge



**J88850**  
20x20 (8"x8") Smart Edge



floor  
Bluestone - Grey 20x20 + 20x30 H20





floor  
Bluestone - Grey 20x20 + 20x30 H20

GREY



**J88852**  
20x30 (8"x12") Smart Edge



**J88850**  
20x20 (8"x8") Smart Edge



GREY



**60** 20x20





**GRAFICHE DIVERSE**  
DIFFERENT PATTERNS  
DIFFÉRENTS MOTIFS  
VERSCHIEDENE MUSTER


**50** 20x30

**GRAFICHE DIVERSE**  
DIFFERENT PATTERNS  
DIFFÉRENTS MOTIFS  
VERSCHIEDENE MUSTER



	GREY	BLACK
 <b>20x30 Smart Edge</b> (8"x12") Smart Edge 	J88852	J88851
 <b>20x20 Smart Edge</b> (8"x8") Smart Edge 	J88850	J88849
 <b>Griglia</b> <b>20x30</b> (8"x12") Smart Edge 	J89159	J89158
 <b>Griglia</b> <b>20x20</b> (8"x8") Smart Edge 	J89167	J89166










FORMATO - SIZE	SPESS. THICKN.	PZ/BOX	M <sup>2</sup> /BOX	KG/M <sup>2</sup>	BOX/PALLET	M <sup>2</sup> /PALLET	KG/PALLET	EURO <1 PALLET	EURO ≥1 PALLET
 <b>20x30 Smart Edge</b> (8"x12") Smart Edge	20 mm	9	0,54	40,37	64	34,56	1395,2	114,50/m <sup>2</sup>	99,50/m <sup>2</sup>
 <b>20x20 Smart Edge</b> (8"x8") Smart Edge	20 mm	13	0,52	40,77	68	35,36	1441,6	114,50/m <sup>2</sup>	99,50/m <sup>2</sup>
 <b>Griglia</b> <b>20x30</b> (8"x12") Smart Edge	20 mm	6	-	-	-	-	-	33,00 pz/pce	
 <b>Griglia</b> <b>20x20</b> (8"x8") Smart Edge	20 mm	4	-	-	-	-	-	28,50 pz/pce	

 Contributo spese imballo € 10,00/pal (netto). - Packing charges € 10,00/pal (net)

 0,10%	 A • HA • LA	 OK	 >35 N/mm <sup>2</sup>	 8	 5	 <sup>h20</sup> <140 N/mm <sup>2</sup>	 R11 C	 V3	
								Dcof: Wet 0,42 Pendulum: Dry 69 • Wet 60	






# Caratteristiche tecniche

Technical properties

CARATTERISTICA TECNICA - TECHNICAL PROPERTY CARACTERISTIQUE TECHNIQUE - TECHNISCHE DATEN		METODO DI PROVA TESTING METHOD MÉTHODE D'ESSAI PRÜFNORMEN	VALORE PRESCRITTO DELLA NORMA - REQUIRED STANDARDS VALEUR PRESCRITE PAR LES NORMES - NORMVORGABE
	Assorbimento d'acqua Water Absorption Absorption d'eau Wasseraufnahme	UNI EN ISO 10545-3	≤ 0,5%
	Resistenza a basse/alte concentrazioni di acidi/alcali Resistenza ai prodotti chimici di uso domestico e agli additivi per piscina Resistance to low/high concentrations of alkalis and acids Resistance to household chemical products and swimming pool additives Résistance à faibles/ fortes concentrations d'acides et d'alcalis Résistance aux produits chimiques à usage domestique et aux additifs pour piscine Chemikalien beständigkeit und gegen haushaltschemikalien und badewasserzusätze	UNI EN ISO 10545-13	Classe dichiarata Classe minima B  Declared class Minimum class B  Classe déclarée Minimum classification B  Angegebenen Klasse Mindestklasse B
	Resistenza alla flessione Bending Strength Résistance à la flexion Bruchlast	UNI EN ISO 10545-4	R ≥ 35 N / mm <sup>2</sup> S > 700 N (spessore < 7,5 mm) S > 1300 N (spessore ≥ 7,5 mm)
	Resistenza al gelo Frost resistance Résistance au gel Frostbeständigkeit	UNI EN ISO 10545-12	Nessun campione deve presentare rotture o alterazioni apprezzabili della superficie. Samples must not show alterations on the surface. Les échantillons ne doivent pas présenter de ruptures ou d'altérations considérables sur la surface. Die Muster nussen keine Bruch oder Schäden auf dem Oberfläche presentieren.
	Durezza di Mohs Hardness in Mohs degrees Dureté de Mohs Ritzhärte nach Mohs	UNI EN 101	≥ 5° Mohs
	Resistenza alle macchie Stain resistant Résistance aux taches Fleckbeständigkeit	UNI EN ISO 10545-14	Classe > 3 Classe > 3 Classe > 3 Klasse > 3
	Resistenza all'abrasione superficiale Superficial abrasion resistance Resistance à la abrasion superficielle PEI Klassifizierung	Classificazione Interna Internal Classification System	Classi di abrasione da I a V Abrasion class from I to V Classe d'abrasion de I à V Abriebklassen I bis V
	Resistenza all'abrasione profonda Deep abrasion resistance Résistance à l'abrasion profonde Tiefenverschleiß	UNI EN ISO 10545-6	≤ 175 mm <sup>3</sup>
	Resistenza allo scivolamento (coefficiente di attrito) Slip resistance (coefficient of friction) Résistance au glissement (coefficient de friction) Rutschfestigkeit (Reibungskoeffizient)	DIN 51130 DIN 51097  B.C.R.A. Rep. CEC/81  Dcof ANSI A137.1:2012  BS 7976-2 (pendulum)	Valore dichiarato Declared value Valeur déclarée Wertangabe        μ > 0,40           0-24 Scivoloso Slippery Glissant Rutschig 25-35 Scivolosità moderata Moderately slippery Glissance modérée Großer Haftriebwert >36 Basso rischio scivolamento Low slipping risk Risque de glissement faible Sehr Großer Haftriebwert

# Caratteristiche tecniche

Technical properties

CARATTERISTICA TECNICA - TECHNICAL PROPERTY CARACTERISTIQUE TECHNIQUE - TECHNISCHE DATEN		METODO DI PROVA TESTING METHOD MÉTHODE D'ESSAI PRÜFNORMEN	VALORE PRESCRITTO DELLA NORMA - REQUIRED STANDARDS VALEUR PRESCRITE PAR LES NORMES - NORMVORGABE			
			N < 7 cm (mm)	7 cm ≤ N < 15 cm (mm)	N ≥ 15 cm (%) (mm)	
	Lunghezza e larghezza Length and width Longueur et largeur Länge und Breite	ISO 10545-2	± 0,5 (*)	± 0,9 (*)	± 0,6 (*)	± 2,0 (*)
	Spessore Thickness Épaisseur Dicke		± 0,5 (**)	± 0,5 (**)	± 5 (**)	± 0,5 (**)
	Rettilineità degli spigoli Straightness of sides Rectitude des bords Geradheit der kanten		n.a. (***)	± 0,75 (***)	± 0,5 (***)	± 1,5 (***)
	Ortogonalità Squareness Rectangularité Rechtwinkligkeit		n.a. (****)	± 0,75 (****)	± 0,5 (****)	± 2,0 (****)
	Planarità Planarity Planéité de surface Ebenflächigkeit		c.c. / n.a e.c. / n.a w. / n.a	c.c. ± 0,75 e.c. ± 0,75 w. ± 0,75	c.c. ± 0,5 e.c. ± 0,5 w. ± 0,5	c.c. ± 2,0 e.c. ± 2,0 w. ± 2,0

(\*) Deviazione ammissibile, in % oppure mm, della dimensione media di ogni piastrella (2 oppure 4 lati) dalla dimensione di fabbricazione (W).  
(\*) The permissible deviation, in % or mm, of the average size for each tile (2 or 4 sides) from work size (W).  
(\*) Écart admissible, en % ou en mm, de la taille moyenne de chaque carreau (2 ou 4 faces) par rapport à la dimension de fabrication (W).  
(\*) Zulässige Abweichung der durchschnittlichen Größe jeder Fliese (2 oder 4 Seiten) in % oder mm vom Herstellungsmaß (W).

(\*\*) Deviazione ammissibile, in % oppure mm, dello spessore medio di ogni piastrella dallo spessore riportato nella dimensione di fabbricazione (W).  
(\*\*) The permissible deviation, in % or mm, of the average thickness for each tile from the work size (W).  
(\*\*) Écart admissible, en % ou en mm, de l'épaisseur moyenne de chaque carreau par rapport à l'épaisseur indiquée dans la dimension de fabrication (W).  
(\*\*) Zulässige Abweichung der durchschnittlichen Dicke jeder Fliese in % oder mm von der in der Herstellungsabmessung (W) angegebenen Dicke.

(\*\*\*) Deviazione massima ammissibile di rettilineità, in % oppure mm, in rapporto alle dimensioni di fabbricazione (W) corrispondenti.  
(\*\*\*) The maximum permissible deviation from straightness, in % or mm, related to the corresponding work sizes (W).  
(\*\*\*) Écart de rectitude maximum admissible, en % ou en mm, par rapport aux dimensions de fabrication (W) correspondantes.  
(\*\*\*) Maximal zulässige Geradheitsabweichung in % oder mm in Bezug auf die entsprechenden Fertigungsabmessungen (W).

(\*\*\*\*) Deviazione massima ammissibile di ortogonalità, in % oppure mm, in rapporto alle dimensioni di fabbricazione (W) corrispondenti.  
(\*\*\*\*) The maximum permissible deviation from rectangularity, in % or mm, related to the corresponding work size (W).  
(\*\*\*\*) Écart d'orthogonalité maximum admissible, en % ou en mm, par rapport aux dimensions de fabrication (W) correspondantes.  
(\*\*\*\*) Maximal zulässige Abweichung der Orthogonalität in % oder in mm in Bezug auf die entsprechenden Herstellungsabmessungen (W).

c.c. Deviazione massima ammissibile della curvatura del centro, in % oppure mm, in rapporto alla diagonale calcolata secondo le dimensioni di fabbricazione (W).  
c.c. The maximum permissible deviation from centre curvature, in % or mm, related to the diagonal calculated from the work sizes (W).  
c.c. Écart maximum admissible de la courbure du coin, en % ou en mm, par rapport aux dimensions de fabrication (W).  
c.c. Maximal zulässige Abweichung der Krümmung von der Ecke in % oder mm von den Herstellungsmaßen (W).

e.c. Deviazione massima ammissibile della curvatura dello spigolo, in % oppure mm, in rapporto alle dimensioni di fabbricazione (W).  
e.c. The maximum permissible deviation from edge curvature, in % or mm, related to the corresponding work sizes (W).  
e.c. Écart maximum admissible de la courbure du coin, en % ou en mm, par rapport à la diagonale calculée en fonction des dimensions de fabrication (W).  
e.c. Maximal zulässige Abweichung der Krümmung der Ecke in % oder mm von den Herstellungsmaßen (W).

w. Deviazione massima ammissibile dello svergolamento, in % o mm, in rapporto alla diagonale calcolata secondo le dimensioni di fabbricazione (W).  
w. The maximum permissible deviation from warp, in % or mm, related to diagonal calculated from the work size (W).  
w. Écart de gauchissement maximum admissible, en % ou en mm, par rapport à la diagonale calculé en fonction des dimensions de fabrication (W).  
w. Maximal zulässige Verzugsabweichung in % oder mm in Bezug auf die Diagonale, berechnet nach den Abmessungen von Herstellung (W).

Le caratteristiche tecniche indicate nei cataloghi di linea e nel Catalogo Generale, e in qualsiasi documento di promozione commerciale di ITALCER S.p.A., hanno lo scopo di dare un'indicazione dei valori riscontrati nei vari lotti e nelle varie tonalità del prodotto, pertanto differenze rispetto a tali valori indicativi non possono essere oggetto di contestazione.

All technical features stated in leaflets, in master brochure and in merchandising of ITALCER S.p.A. are meant to be an indication of an average of figures recorded within a span determined by international law) in several production runs, therefore a slight discrepancy in quality figures of a certain batch in relation to these figures cannot be considered a production failure.

Les caractéristiques techniques mentionnées dans les catalogues de ligne et dans le catalogue général et dans tous les documents de promotion commerciale de ITALCER S.p.A. ont le but de fournir une indication des valeurs rencontrés dans les différents lots et dans les différentes tonalités du produit et donc les différences par rapport à ces valeurs indicatives ne peuvent pas faire l'objet des réclamations.

Die in den Linienkatalogen und im Gesamtkatalog sowie in den Werbedokumenten für ITALCER S.p.A. angegebenen technischen Merkmale sollen einen Hinweis auf die Werte geben, die in den verschiedenen Chargen und in den verschiedenen Produktfarben gefunden wurden, weshalb sich diese unterscheiden Richtwerte können nicht bestritten werden.



**NO 50%**

**SI**

Per i formati rettangolari, si consiglia una sfalsatura tra ciascuna piastrella non superiore a 6-10 cm  
Fuga consigliata: **minimo 3 mm. per prodotti non rettificati; minimo 2 mm. per prodotti rettificati**  
When laying, you are recommended not to stagger the rectangular tiles by more than 6-10 cm (2"-4")  
**Suggested joint: 3 mm minimum for non-rectified products; 2 mm minimum for rectified products.**  
Pose conseillée avec un décalage entre chaque listel non supérieur à environ 6-10 cm  
**Joint conseillée: 3 mm minimum pour produits non rectifiés; 2 mm minimum pour produits rectifiés.**  
Wir empfehlen eine Verlegung mit einer Verschiebung zwischen den einzelnen Leisten von nicht mehr als ungefähr 6-10 cm  
**Empfohlene Fuge: mindestens 3 mm für nicht rechtwinklig geschliffene Produkte; mindestens 2 mm für rechtwinklig geschliffene Produkte.**

**SP** PRODUZIONE SPECIALE: QUESTI ARTICOLI NECESSITANO DI UNA QUANTITÀ MINIMA E SONO PRODOTTI IN 3/4 SETTIMANE.  
SPECIAL PRODUCTION: A MINIMUM QUANTITY IS REQUIRED FOR THE ORDER OF SPECIAL TRIMS ON REQUEST. PIECES WILL BE PRODUCED IN 3/4 WEEKS.  
PRODUCTION SPECIALE: LES PIÈCES SPÉCIALES SUR DEMANDE COMPORTENT UNE QUALITÉ MINIMUM OBLIGATOIRE. ELLES SONT PRODUITES DANS UN DÉLAI DE 3/4 SEMAINES.  
SONDERFERTIGUNG: DIE NACH WUNSCH GEFERTIGTEN FORMTEILE BENÖTIGEN EINE MINDESTQUALITÄT UND WERDEN IN 3-4 WOCHEN

• Tutti i pezzi speciali e decori sono acquistabili solo a confezioni intere - All special trims and decors can be purchased as a whole - Achat des pieces speciales seulement par boîtes completes - Las piezas especiales y las decoraciones podrán adquirirse sólo en cajas enteras. - Formstuecke und Dekore werden nur in vollen Kartons geliefert

# Indice di variazione

## Variation index



**Piastrella uniforme**  
 Tiles with uniform appearance  
 Carreaux avec une apparence uniforme  
 Einheitliche Fliese



**Piastrella con leggera variazione di tono e grafica**  
 Tiles with slight shade and graphic variation  
 Carreaux avec faible différence de nuance et structure  
 Fliese mit einer leichten Abänderung des tons und grafik



**Piastrella con discreta variazione di tono e grafica**  
 Tiles with moderate shade and graphic variation  
 Carreaux avec moderate différence de nuance et structure  
 Fliese mit einer moderat Abänderung des tons und grafik



**Piastrella con notevole variazione di tono e grafica**  
 Tiles with huge variation of shade and graphic  
 Carreaux avec une considerable difference de nuance et structure  
 Fliese mit einer beträchtlich Abänderung des tons und der grafik.

# Legenda

## Legend



**Piastrelle indicate per pavimenti**  
 Tiles specifically used for floors  
 Carreaux pour carrelages de sol  
 Bodenfliesen



**Piastrelle particolarmente indicate per l'esterno**  
 Tiles especially suitable for outdoor applications  
 Carreaux particulièrement indiqués pour application à l'extérieur  
 Besonders für Aussenbereiche geeignete Fliesen



**Piastrelle indicate per rivestimenti interni**  
 Tiles specifically used for wall coverings  
 Carreaux pour faïences  
 Wandfliesen für den Innenbereich



**Piastrelle indicate per luoghi pubblici a traffico leggero**  
 Tiles suitable for low traffic public and commercial areas  
 Carreaux recommandés pour lieux publics et commerciaux à piétinement léger  
 Für Bodenbeläge in Bereichen mit gewöhnlicher Begehungsfrequenz und Schleifschmutz



**Piastrelle indicate per abitazioni residenziali**  
 Tiles for dwelling houses  
 Carreaux pour habitations résidentielles  
 Fliesen für den Wohnbereich



**Piastrelle indicate per luoghi pubblici a traffico pesante**  
 Tiles suitable for heavy traffic public and commercial areas  
 Carreaux recommandés pour lieux publics et commerciaux à piétinement lourd  
 Fliesen für Bereiche, die starker Begehung ausgesetzt sind

## LAYING AND CLEANING RECOMMENDATIONS FOR CERAMICA RONDINE CERAMIC PRODUCTS

### Introduction

Standard UNI EN 14411 – Ceramic tiles: Definition, Classification, Characteristics and Marking, defines and provides the marking terms, requirements and criteria for high quality ceramic tiles. Rondine S.p.A. continually tests all its tiles in accredited workshops, in accordance with the aforementioned standard. Moreover, internal quality control procedures are implemented on an ongoing basis.

### Laying

Before laying at the site, the tiler should check the shade, size, and choice of material, whereas when laying the tiler should always use tiles from several boxes to obtain the ideal colour mix. The tiler should also check the product for any obvious flaws before laying, which would not be covered by the guarantee if pointed out after laying.

The tiler should use adhesives which are suitable for the various types of use, and follow the instructions on the packaging. The surface to be tiled should be checked to ensure it is stable, dry and ready for tiling, and is not excessively hot or cold. The adhesive should be applied professionally such that there are no gaps between the tile and the surface.

The tiler should be careful not to mark the material on the outer surface with pencils (graphite) or permanent markers, especially on products with smooth, glazed or lapped surfaces. Appropriate diamond tile cutters and special equipment should be used for the cutting and outlining operations requested by the Works Manager, especially with porcelain stoneware. The dimension of the tile joint may vary depending on the format used, orthogonal or diagonal laying angles, and final use. A minimum tile joint of 3 mm is recommended for non-rectified products and a minimum joint of 2 mm for rectified products. Laying rectangular formats in a staggered pattern requires tiles to be staggered by 6 cm, but never more than 10 cm. (Fig.1). In large rooms expansion joints must be positioned with regularity, whereas in small rooms it is sufficient to leave a slight gap between the tiles and perimeter walls, which are then covered with skirting.

### Grouting and cleaning after laying

Fillers or mortar coloured with pigments should only be used after carrying out an initial test. For porcelain stoneware surfaces which are smooth, glazed or lapped, mortar or fillers which are contrast coloured (white tiles and anthracite, red grouting etc.) cannot be used due to the microporosity caused by the abrasive action of the cutter during processing.

With the use of cement surfacers after grouting the tiles, with the grout still fresh, any excess grout should be removed immediately with a sponge and plenty water.

A few days after laying, clean thoroughly with buffered acids to completely remove and dissolve any residue. It is also important to rinse well until the wash water runs clean. Liquid extractors are useful for removing dirty wash water, which avoids moving it from one place to another. When work has been completed the tiler should wash the floors with a water and buffered acid solution, to avoid the insufficient or late removal of grout residue leaving marks which may be difficult to remove.

Rondine recommends FILA Deterdek for this operation (follow the recommendations on the container for dilution percentages closely), which is an acid descaling agent that does not give off harmful fumes and combines the descaling action with effective cleaning.

For special areas of application, if waterproof grouting is required, epoxy mortar can be used. Follow the manufacturer's instructions on the packaging exactly and adhere to the procedures for use. When using these products, always consult expert, qualified tilers, as the incorrect application of epoxy mortars could irreversibly compromise the colour and appearance of the tiles.

The use of detergents (anti-corrosive products) which contain hydrofluoric acid could permanently damage the surface of any type of tile. It should be noted that more than 90% of the problems which arise on site are due to incorrect, or even non-existent, washing after laying. Appropriate washing after laying removes laying residue (mortar, adhesive, various types of dirt from the work site) and any remaining surface dirt.

### Standard maintenance

For floors with smooth surfaces we recommend cleaning daily with Fila Cleaner (adhere to the recommended dilution percentages on the container), and treat regularly with an anti-stain treatment to protect the tiles from damage caused by markers, ink, rust or other damaging products. We recommend the use of FILA products for the standard maintenance of Rondine tiles. For further information on these products visit [www.filachim.com](http://www.filachim.com).



A company part of:



UNI EN ISO 9001:2015  
 UNI EN ISO 14001:2015  
 UNI CEI EN ISO 50001:2011



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Ceramics of Italy



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